

Date: Monday, 11/19/2007 4:06:30 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACERS (5/16 THICK)
Job Number	: 35885		
Estimate Number	: 10248		
P.O. Number	: N/A	Part Number	: D2022103
This Issue	: 11/19/2007 S.O. No. : N/A	Drawing Number	: D2022 REV. --
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: -
Previous Run	: 25967	Material	: N/A
	Type : MACHINED PARTS	Due Date	: 11/30/2007
Written By	:	Qty:	60 Um: Each
Checked & Approved By	:		
Comment	: Est D 02.03.07 Now made in house NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 1.9719 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6R0.750)

Batch: *m17307* *20 07/12/31*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Note: .323 ( P ) Dia drill.

2-Turn Blank as per FolioFA207

3-Tumble &amp; deburr any sharp edges as per dwg

*20 07/12/31*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*20 07/12/31**60*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*mk 08/01/02**60*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *9**8/1/3 54 60*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 08/01/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (5/16 THICK)

Job Number: 35885

Part Number: D2022103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



60

Comment: FINAL INSPECTION/W/O RELEASE

AD 88/01/04

Job Completion



mini 2008/1/14

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

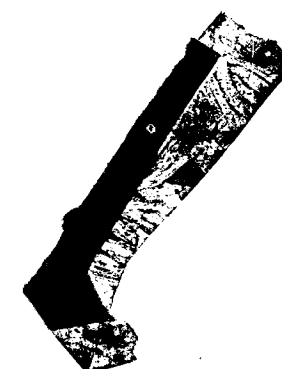
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

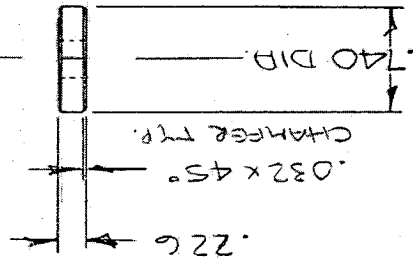




SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 25885

DRILL F' (.257) DIA. IN - 101  
DRILL P (.323) DIA IN - 103

D2022-101  
D2022-103



MAT'L: ALUMINUM 6061-T6 (00-A-225/8)

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/VENDOR
D2022-103	SPACER 5/16	ALUM 6061-T6	00-A-250/8	
D2022-101	SPACER 1/4	ALUM 6061-T6	00-A-250/8	

DART AERO ACCESSORIES INC 10101 1/2 ST DALLAS, TEXAS 75243 PHONE (214) 343-1111 FAX (214) 343-1112		REPORT ALL DISCREPANCIES - DO NOT SCALE 1. DIMENSIONS ARE IN INCHES 2. UNLESS OTHERWISE SPECIFIED 3. FINISHES ARE AS SHOWN 4. MATERIALS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 5. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 6. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 7. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 8. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 9. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED 10. DIMENSIONS ARE TO BE USED UNLESS OTHERWISE SPECIFIED	
DRAWING NO. D2022-101 REVISED BY: [Signature] DATE: 10/1/82 CHECKED BY: [Signature] DATE: 10/1/82 DESIGNED BY: [Signature] DATE: 10/1/82	CUSTOMER: [Signature] DATE: 10/1/82 PART NO.: D2022-101 ITEM: SPACER 1/4 DESCRIPTION: ALUM 6061-T6 MATERIAL: 00-A-250/8 SPEC/VENDOR: 00-A-250/8	APPROVAL: [Signature] DATE: 10/1/82	



RELEASED  
170119 6W

22022